



**COMMONWEALTH OF PENNSYLVANIA  
DEPARTMENT OF ENVIRONMENTAL PROTECTION  
AIR QUALITY PROGRAM**

**STATE ONLY NATURAL MINOR OPERATING PERMIT**

Issue Date: January 31, 2025

Effective Date: January 31, 2025

Expiration Date: January 30, 2030

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

**State Only Permit No: 17-00073**

Natural Minor

Federal Tax Id - Plant Code: 75-2218815-1

**Owner Information**

Name: WWF OPR CO LLC  
Mailing Address: 2592 OKLAHOMA SALEM RD  
DUBOIS, PA 15801-8988

**Plant Information**

Plant: WWF OP CO LLC/DUBOIS PLT  
Location: 17 Clearfield County 17946 Sandy Township  
SIC Code: 2026 Manufacturing - Fluid Milk

**Responsible Official**

Name: TRAVIS STANTON  
Title: PLANT DIRECTOR  
Phone: (814) 372 - 6122 Email: Travis.Stanton@danone.com

**Permit Contact Person**

Name: STEPHEN CLINTON  
Title: EHS MGR  
Phone: (814) 372 - 6122 Email: Stephen.CLINTON@danone.com

[Signature] \_\_\_\_\_

*MUHAMMAD Q. ZAMAN, ENVIRONMENTAL PROGRAM MANAGER, NORTHCENTRAL REGION*



## SECTION A. Table of Contents

### Section A. Facility/Source Identification

Table of Contents  
Site Inventory List

### Section B. General State Only Requirements

- #001 Definitions.
- #002 Operating Permit Duration.
- #003 Permit Renewal.
- #004 Operating Permit Fees under Subchapter I.
- #005 Transfer of Operating Permits.
- #006 Inspection and Entry.
- #007 Compliance Requirements.
- #008 Need to Halt or Reduce Activity Not a Defense.
- #009 Duty to Provide Information.
- #010 Revising an Operating Permit for Cause.
- #011 Operating Permit Modifications
- #012 Severability Clause.
- #013 De Minimis Emission Increases.
- #014 Operational Flexibility.
- #015 Reactivation of Sources
- #016 Health Risk-based Emission Standards and Operating Practice Requirements.
- #017 Circumvention.
- #018 Reporting Requirements.
- #019 Sampling, Testing and Monitoring Procedures.
- #020 Recordkeeping.
- #021 Property Rights.
- #022 Alternative Operating Scenarios.
- #023 Reporting
- #024 Report Format

### Section C. Site Level State Only Requirements

- C-I: Restrictions
- C-II: Testing Requirements
- C-III: Monitoring Requirements
- C-IV: Recordkeeping Requirements
- C-V: Reporting Requirements
- C-VI: Work Practice Standards
- C-VII: Additional Requirements
- C-VIII: Compliance Certification
- C-IX: Compliance Schedule

### Section D. Source Level State Only Requirements

- D-I: Restrictions
- D-II: Testing Requirements
- D-III: Monitoring Requirements
- D-IV: Recordkeeping Requirements
- D-V: Reporting Requirements
- D-VI: Work Practice Standards
- D-VII: Additional Requirements

Note: These same sub-sections are repeated for each source!

### Section E. Source Group Restrictions

- E-I: Restrictions



## **SECTION A. Table of Contents**

- E-II: Testing Requirements
- E-III: Monitoring Requirements
- E-IV: Recordkeeping Requirements
- E-V: Reporting Requirements
- E-VI: Work Practice Standards
- E-VII: Additional Requirements

### **Section F. Alternative Operating Scenario(s)**

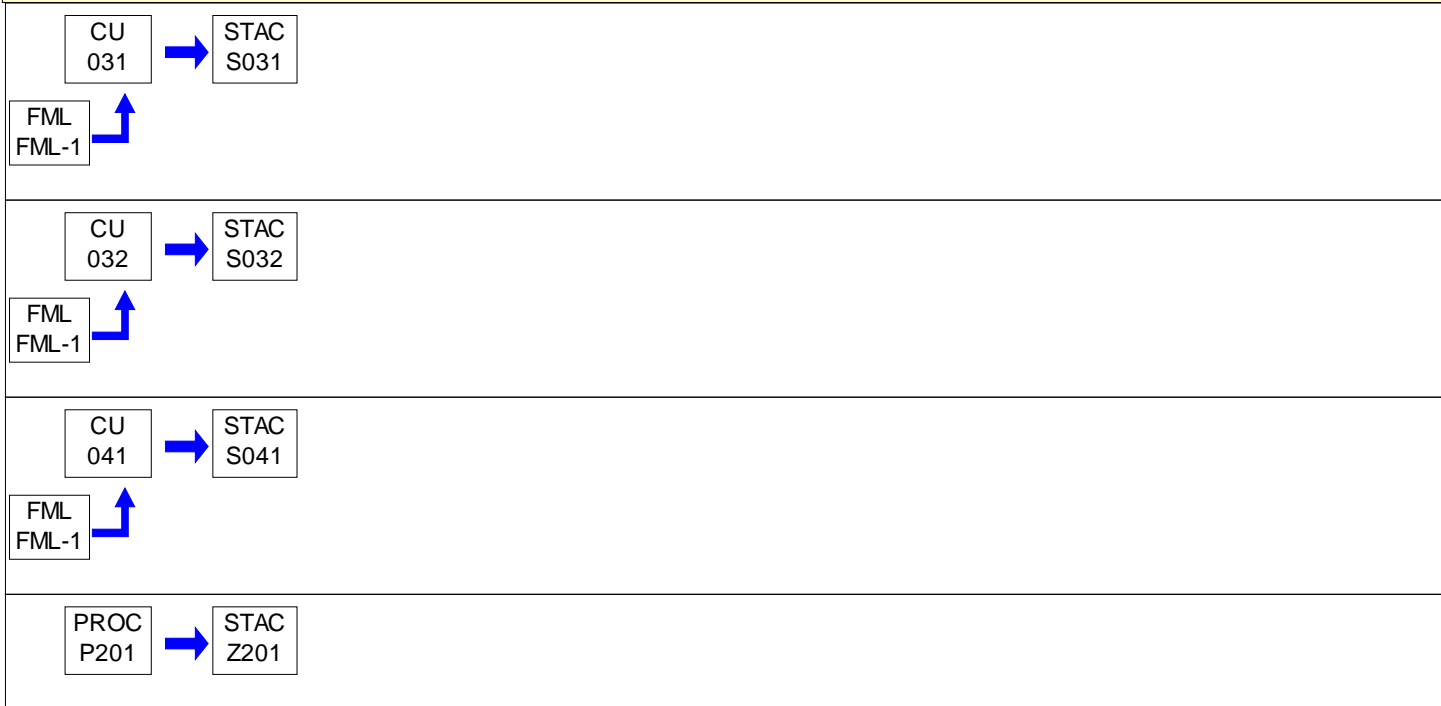
- F-I: Restrictions
- F-II: Testing Requirements
- F-III: Monitoring Requirements
- F-IV: Recordkeeping Requirements
- F-V: Reporting Requirements
- F-VI: Work Practice Standards
- F-VII: Additional Requirements

### **Section G. Emission Restriction Summary**

### **Section H. Miscellaneous**

**SECTION A. Site Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
031	BOILER #1 (EUID BL-1)	20.215 MMBTU/HR	
		19.820 MCF/HR	Natural Gas
032	BOILER #2 (EUID BL-2)	20.215 MMBTU/HR	
		19.820 MCF/HR	Natural Gas
041	HOT WATER HEATER	4.500 MMBTU/HR	
		4.410 MCF/HR	Natural Gas
P201	INK JET PRINTING OPERATIONS (EUID INK)	2.700 Tons/HR	VOC
P301	MANUFACTURING IN MAIN BUILDING		
FML-1	NATURAL GAS		
S031	BOILER #1 STACK		
S032	BOILER #2 STACK		
S041	STACK TO HOT WATER HEATER		
Z201	FUGITIVE EMISSIONS		

**PERMIT MAPS**

**SECTION B. General State Only Requirements****#001 [25 Pa. Code § 121.1]****Definitions.**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

**#002 [25 Pa. Code § 127.446]****Operating Permit Duration.**

- (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.
- (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

**#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]****Permit Renewal.**

- (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.
- (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.
- (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.
- (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.
- (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).
- (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

**#004 [25 Pa. Code § 127.703]****Operating Permit Fees under Subchapter I.**

- (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.
  - (1) For a synthetic minor facility, a fee equal to:
    - (i) Four thousand dollars (\$4,000) for calendar years 2021—2025.
    - (ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.
    - (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.

**SECTION B. General State Only Requirements**

(2) For a facility that is not a synthetic minor, a fee equal to:

- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

**#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]****Transfer of Operating Permits.**

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

**#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]****Inspection and Entry.**

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

**#007 [25 Pa. Code §§ 127.441 & 127.444]****Compliance Requirements.**

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:

**SECTION B. General State Only Requirements**

- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

**#008 [25 Pa. Code § 127.441]****Need to Halt or Reduce Activity Not a Defense.**

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

**#009 [25 Pa. Code §§ 127.442(a) & 127.461]****Duty to Provide Information.**

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

**#010 [25 Pa. Code § 127.461]****Revising an Operating Permit for Cause.**

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

- (1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.
- (2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.
- (3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.
- (4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

**#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]****Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

**SECTION B. General State Only Requirements**

(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

**#012 [25 Pa. Code § 127.441]****Severability Clause.**

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

**#013 [25 Pa. Code § 127.449]****De Minimis Emission Increases.**

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO<sub>x</sub> from a single source during the term of the permit and 5 tons of NO<sub>x</sub> at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM<sub>10</sub> from a single source during the term of the permit and 3.0 tons of PM<sub>10</sub> at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:



**SECTION B. General State Only Requirements**

- (1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.
  - (2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.
  - (3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.
  - (4) Space heaters which heat by direct heat transfer.
  - (5) Laboratory equipment used exclusively for chemical or physical analysis.
  - (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:
- (1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.
  - (2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.
  - (3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.
- (f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.
- (g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.
- (h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

**#014 [25 Pa. Code § 127.3]****Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)

**SECTION B. General State Only Requirements**

(6) Section 127.462 (relating to minor operating permit modifications)

(7) Subchapter H (relating to general plan approvals and general operating permits)

**#015 [25 Pa. Code § 127.11a]****Reactivation of Sources**

(a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).

(b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

**#016 [25 Pa. Code § 127.36]****Health Risk-based Emission Standards and Operating Practice Requirements.**

(a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].

(b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

**#017 [25 Pa. Code § 121.9]****Circumvention.**

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

**#018 [25 Pa. Code §§ 127.402(d) & 127.442]****Reporting Requirements.**

(a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.

(b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.

(c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager  
PA Department of Environmental Protection  
(At the address given in the permit transmittal letter, or otherwise notified)

(d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.

(e) Any records, reports or information submitted to the Department shall be available to the public except for such

**SECTION B. General State Only Requirements**

records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

**#019 [25 Pa. Code §§ 127.441(c) & 135.5]****Sampling, Testing and Monitoring Procedures.**

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

**#020 [25 Pa. Code §§ 127.441(c) and 135.5]****Recordkeeping.**

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

**#021 [25 Pa. Code § 127.441(a)]****Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

**#022 [25 Pa. Code § 127.447]****Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

**SECTION B. General State Only Requirements****#023 [25 Pa. Code §135.3]****Reporting**

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

**#024 [25 Pa. Code §135.4]****Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

**SECTION C. Site Level Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

(a) No person may permit the emission into the outdoor atmosphere of fugitive air contaminant from a source other than the following:

(1) Construction or demolition of buildings or structures.

(2) Grading, paving and maintenance of roads and streets.

(3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.

(4) Clearing of land.

(5) Stockpiling of materials.

(6) Open burning operations.

(7) Blasting in open pit mines. Emissions from drilling are not considered as emissions from blasting.

(8) Coke oven batteries. (See regulatory citation for further details)

(9) Sources and classes of sources other than those identified in paragraphs (1)-(8), for which the operator has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:

(i) The emissions are of minor significance with respect to causing air pollution; and

(ii) The emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

**# 002 [25 Pa. Code §123.2]****Fugitive particulate matter**

A person may not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in 25 Pa. Code section 123.1(a)(1) -- (9) (relating to prohibition of certain fugitive emissions) if such emissions are visible at the point the emissions pass outside the person's property.

**# 003 [25 Pa. Code §123.41]****Limitations**

A person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

(1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.

(2) Equal to or greater than 60% at any time.

**II. TESTING REQUIREMENTS.****# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) Pursuant to 25 Pa. Code § 139.3, at least 90 calendar days prior to commencing an EPA reference method testing program, a test protocol shall be submitted to the Department for review and approval. One electronic copy shall be sent to the Northcentral Regional Office (ra-epncstacktesting@pa.gov) and one electronic copy shall be sent to the PSIMS Administrator in Central Office (ra-epstacktesting@pa.gov). The test protocol shall meet all applicable requirements specified in the most current version of the Department's Source Testing Manual.

**SECTION C. Site Level Requirements**

(b) Pursuant to 25 Pa. Code § 139.3, at least 15 calendar days prior to commencing an emission testing program, notification as to the date and time of testing shall be given to the Northcentral Regional Office. Notification shall also be sent to the Division of Source Testing and Monitoring. Notification shall not be made without prior receipt of a protocol acceptance letter from the Department.

(c) If applicable, pursuant to 40 CFR § 60.8(a), 40 CFR § 61.13(f) and 40 CFR § 63.7(g), complete test reports shall be submitted to the Department no later than 60 calendar days after completion of the on-site testing portion of an EPA reference method test program.

(d) Pursuant to 25 Pa. Code § 139.53(b) a complete test report shall include a summary of the emission results on the first page of the report indicating if each pollutant measured is within permitted limits and a statement of compliance or noncompliance with all applicable permit conditions. The summary results will include, at a minimum, the following information:

1. A statement that the owner or operator has reviewed the report from the emissions testing body and agrees with the findings.
2. Permit number(s) and condition(s) which are the basis for the evaluation.
3. Summary of results with respect to each applicable permit condition.
4. Statement of compliance or non-compliance with each applicable permit condition.

(e) Pursuant to 25 Pa. Code § 139.3, all submittals shall meet all applicable requirements specified in the most current version of the Department's Source Testing Manual.

(f) All testing shall be performed in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection.

(g) Pursuant to 25 Pa. Code § § 139.53(a)(1) and 139.53(a)(3), electronic copies of all submittals, besides notifications, shall be sent to the Northcentral Regional Office, with deadlines verified. In addition, an electronic copy shall be sent to the PSIMS Administrator in Central Office. Email addresses are provided in the paragraph (a), above.

(h) The permittee shall insure all federal reporting requirements contained in the applicable subpart of 40 CFR are followed, including timelines more stringent than those contained herein. In the event of an inconsistency or any conflicting requirements between state and the federal, the most stringent provision, term, condition, method or rule shall be used by default.

**# 005 [25 Pa. Code §139.1]****Sampling facilities.**

Upon the request of the Department, the person responsible for a source shall provide adequate sampling ports, safe sampling platforms and adequate utilities for the performance by the Department of tests on such source. The Department will set forth, in the request, the time period in which the facilities shall be provided as well as the specifications for such facilities.

**# 006 [25 Pa. Code §139.11]****General requirements.**

The following are applicable to source tests for determining emissions from stationary sources:

(1) Performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.

(2) The Department will consider for approval where sufficient information is provided to verify the source conditions existing at the time of the test and where adequate data is available to show the manner in which the test was conducted. Information submitted to the Department shall include, as a minimum all of the following:

- (i) A thorough source description, including a description of any air cleaning devices and the flue.

**SECTION C. Site Level Requirements**

- (ii) Process conditions, for example, the charging rate of raw material or rate of production of final product, boiler pressure, oven temperature, and other conditions which may affect emissions from the process.
- (iii) The location of the sampling ports.
- (iv) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage CO, CO<sub>2</sub>, O<sub>2</sub> and N<sub>2</sub>), static and barometric pressures.
- (v) Sample collection techniques employed, including procedures used, equipment descriptions and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.
- (vi) Laboratory procedures and results.
- (vii) Calculated results.

**III. MONITORING REQUIREMENTS.****# 007 [25 Pa. Code §123.43]****Measuring techniques**

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

**# 008 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall conduct while the facility is operating and during daylight hours an inspection of the facility on a weekly basis. Weekly inspections are required to monitor for the presence of visible emissions from each stack, chimney, vent and other functionally equivalent openings at the facility and for the presence of fugitive emissions and malodors at the boundaries of the facility.

(b) All detected visible emissions, visible fugitive emissions, or malodors that have the potential to exceed applicable limits shall be reported at once to the manager of the facility.

**IV. RECORDKEEPING REQUIREMENTS.****# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall maintain records of weekly inspections to verify compliance. These records shall include at a minimum the following information for each inspection, as required above in sub-section III. Monitoring Requirements:

The date and time as well as the facility operating conditions as existing at the time of the inspection.

The representative that performed the inspection.

The results of the inspection.

A description of corrective actions, if applicable.

(b) The permittee shall generate a record for each inspection on a weekly basis. The information shall be kept in a written and/or electronic log for at least five (5) years and shall be made available to the Department upon request.

**SECTION C. Site Level Requirements****V. REPORTING REQUIREMENTS.****# 010 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Upon request of the Department, the permittee shall submit all requested reports in accordance with the Departments suggested format.

**# 011 [25 Pa. Code §127.442]****Reporting requirements.**

[Authority is also derived from 25 Pa. Code § 127.441]

(a) The permittee shall report malfunctions, emergencies or incidents of excess emissions to the Department. A malfunction is any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. An emergency is any situation arising from sudden and reasonably unforeseeable events beyond the control of the owner or operator of a facility which requires immediate corrective action to restore normal operation and which causes the emission source to exceed emissions, due to unavoidable increases in emissions attributable to the situation. An emergency shall not include situations caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error.

(b) When the malfunction, emergency or incident of excess emissions poses an imminent danger to the public health, safety, welfare, or environment, it shall be reported to the Department and the County Emergency Management Agency by telephone within one (1) hour after the discovery of the malfunction, emergency or incident of excess emissions. The owner or operator shall submit a written or emailed report of instances of such malfunctions, emergencies or incidents of excess emissions to the Department within three (3) business days of the telephone report.

(c) The report shall describe the following:

1. name, permit or authorization number, and location of the facility,
2. nature and cause of the malfunction, emergency or incident,
3. date and time when the malfunction, emergency or incident was first observed,
4. expected duration of excess emissions,
5. estimated rate of emissions,
6. corrective actions or preventative measures taken.

(d) Any malfunction, emergency or incident of excess emissions that is not subject to the notice requirements of paragraph (b) of this condition shall be reported to the Department by telephone within 24 hours (or by 4:00 PM of the next business day, whichever is later) of discovery and in writing or by e-mail within five (5) business days of discovery. The report shall contain the same information required by paragraph (c), and any permit specific malfunction reporting requirements.

(e) During an emergency an owner or operator may continue to operate the source at their discretion provided they submit justification for continued operation of a source during the emergency and follow all the notification and reporting requirements in accordance with paragraphs (b)-(d), as applicable, including any permit specific malfunction reporting requirements.

(f) Reports regarding malfunctions, emergencies or incidents of excess emissions shall be submitted to the appropriate DEP Regional Office Air Program Manager.

(g) Any emissions resulted from malfunction or emergency are to be reported in the annual emissions inventory report, if the annual emissions inventory report is required by permit or authorization.

**# 012 [25 Pa. Code §135.5]****Recordkeeping**

Upon request from the Department, records of the activity level and/or other information for each source at the facility during the previous calendar year period shall be reported, pursuant to 25 Pa. Code, Section 135.5. The info shall contain sufficient data, calculations and other info pertaining to each source to identify and quantify each the potential and actual air contaminant emissions of the facility on a combined total basis to verify compliance.



**SECTION C. Site Level Requirements****VI. WORK PRACTICE REQUIREMENTS.****# 013 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

(c) A person responsible for any source specified in subsections (a)(1) -- (7) or (9) shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following:

(1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.

(2) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.

(3) Paving and maintenance of roadways.

(4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

**# 014 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Authority for this permit condition is also derived from 25 Pa. Code, Section 127.444]

The permittee shall keep records sufficient to verify that the WWTP plant operation and other sources in section G qualify as sources of minor significance in accordance with the applicable exemption criteria pursuant to 25 Pa. Code Section 127.14 as enumerated in the Air Quality Permit Exemptions document 275-2101-003. The permittee shall maintain said records for demonstrating continuous compliance and be able to present those records to the Department upon request.

**VII. ADDITIONAL REQUIREMENTS.****# 015 [25 Pa. Code §121.7]****Prohibition of air pollution.**

No person may permit air pollution as that term is defined in the act.

**# 016 [25 Pa. Code §123.31]****Limitations**

No person may permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

**# 017 [25 Pa. Code §123.42]****Exceptions**

The limitations of 123.41 (relating to limitations) shall not apply to a visible emission in any of the following instances:

(1) when the presence of uncombined water is the only reason for failure of the emission to meet the limitations.

(2) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.

(3) When the emission results from sources specified in 123.1(a)(1) -- (9) (relating to prohibition of certain fugitive emissions).

(4) When arising from the production of agricultural commodities in their unmanufactured state on the premises of the farm operation.

**VIII. COMPLIANCE CERTIFICATION.**

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

**IX. COMPLIANCE SCHEDULE.**



## SECTION C. Site Level Requirements

No compliance milestones exist.

**SECTION D. Source Level Requirements**

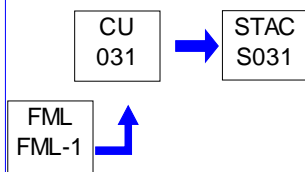
Source ID: 031

Source Name: BOILER #1 (EUID BL-1)

Source Capacity/Throughput: 20.215 MMBTU/HR

19.820 MCF/HR

Natural Gas

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.11]****Combustion units**

(a) A person may not permit the emission into the outdoor atmosphere of particulate matter from a combustion unit in excess of the following:

(1) The rate of 0.4 pound per million Btu of heat input, when the heat input to the combustion unit in millions of Btus per hour is greater than 2.5 but less than 50.

**# 002 [25 Pa. Code §123.22]****Combustion units**

A person may not permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO<sub>2</sub>, from a combustion unit in excess of the rate of 4 pounds per million Btu of heat input over a 1-hour period.

**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the Best Available Technology requirements of 25 Pa. Code sections 127.1 and 127.12, the permittee may not cause, allow or permit NO<sub>x</sub> or CO to be emitted from Boiler 1 (Source ID 031) in excess of the applicable emission limitations:

30 ppm<sub>dv</sub> NO<sub>x</sub> at 3% O<sub>2</sub>; and

300 ppm<sub>dv</sub> CO at 3% O<sub>2</sub>.

**Fuel Restriction(s).****# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall only use natural gas supplied by a public utility to fire Boiler 1 (Source ID 031).

[Compliance with this permit condition will ensure compliance with the above condition #002 for Source ID 031]

**II. TESTING REQUIREMENTS.****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

If, at any time, the Department has cause to believe that air contaminant emissions from Boiler 1 (Source ID 031) are in excess of the limitations specified in, or established pursuant to, any applicable regulation contained in 25 Pa. Code, Subpart C, Article III, the permittee shall conduct tests deemed necessary by the Department to determine the actual emission rate(s).

**SECTION D. Source Level Requirements****III. MONITORING REQUIREMENTS.****# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Authority for this permit condition is also derived from the Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units, as codified in Part 60 Subpart Dc, sections 60.40c through 60.48c, in Title 40 of the CFR]

In accordance with 40 CFR 60.48c(g)(2), the permittee shall operate functioning fuel meter to measure the natural gas fuel usage (SCFM) of Boiler 1 (Source ID 031).

**# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Authority is also derived from 25 Pa. Code, Section 127.444]

(a) The permittee shall, every three years, measure and monitor the concentrations of NO<sub>x</sub> and CO in the Source ID 031 boiler operation's stack ID 031 effluent stream and maintain record of the periodic monitoring's measured concentrations in parts per million, by volume, as well as the effluent stream's oxygen concentration in volume percent, before and after the adjustments are made (measurements may be either on a dry or wet basis, as long as it is the same basis before and after the adjustments are made). The periodic monitoring on Source ID 031 herein (Boiler 1), including the NO<sub>x</sub> and CO and oxygen concentration measurements, may be taken using a portable analyzer calibrated and operated according to the manufacturer's recommendations and should also follow ASTM D-6522 and the other procedures specified below:

(i) The portable analyzer shall undergo factory laboratory calibration and cleaning every three years.

(ii) The portable analyzer shall have on-site calibration checks using certified calibration gases demonstrating the analyzer accuracy requirements specified in ASTM D-6522.

(iii) In order to verify emissions, the permittee shall conduct three, 20-minute test runs recording emissions data at least once each minute.

(iv) Depending on concentrations observed, fresh air purges should be performed according to manufacturer's recommendations.

(v) Re-zeroing of the portable analyzer should be performed according to manufacturer's recommendations or at least before every test run.

(b) Alternative monitoring to verify compliance with the Source ID 031 BAT requirements herein including the supporting basis or justification may be submitted and used by the permittee in lieu of the monitoring required in paragraph (a) above after receipt of written Department approval including the alternative requirements.

**IV. RECORDKEEPING REQUIREMENTS.****# 008 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Authority for this permit condition is also derived from the Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units, as codified in Part 60 Subpart Dc, sections 60.40c through 60.48c, in Title 40 of the CFR]

In accordance with 40 CFR 60.48c(g)(2), the permittee shall keep records of the total natural gas fuel usage of Boiler 1 (Source ID 031) in each calendar month from periodic readings of the fuel meter, or other acceptable methods to determine the monthly fuel consumption of Source ID 031.

**# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain the following records in accordance with section B herein, including accurate and comprehensive information on Source ID 031 as described below:

**SECTION D. Source Level Requirements**

- (a) Fuel certification reports;
- (b) Fuel consumption records on a monthly basis;
- (c) Records of annual tune-ups/inspections;
- (d) Copy of any performance testing and reporting; and
- (e) Records of the work practice standards which shall, at a minimum, include the following:
  - (i) The concentrations of NOX and CO in the effluent stream in parts per million by volume, and oxygen in volume percent, measured at high fire or typical operating load, before and after the tune-up of the small combustion unit;
  - (ii) A description of any corrective actions taken as part of the tune-up;
  - (iii) The date(s) the annual tune-up/inspection was conducted;
  - (iv) The factory calibration certification sheets for the portable analyzer; and
  - (v) The type and amount of fuel used over the 12 months prior to the tune-up.

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.****# 010 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

- (a) The permittee shall conduct an annual tune-up/inspection on the Source ID 031 boiler. At a minimum the tune-up/inspection shall consist of the following:
  - (i) As applicable, inspect the burner, and clean or replace any components of the burner as necessary;
  - (ii) Inspect the flame pattern, as applicable, and adjust the burner as necessary to optimize the flame pattern. The adjustment should be consistent with the manufacturer's specifications, if available;
  - (iii) Inspect the system controlling the air-to-fuel ratio, as applicable, and ensure that it is correctly calibrated and functioning properly; and
  - (iv) Optimize total emissions of CO. This optimization should be consistent with the manufacturer's specifications, if available, and with the NOX requirement to which the unit is subject.
- (b) Boiler 1 (Source ID 031) and its Best Available Technology including low NOx burner and flue gas recirculation (FGR) shall be:
  - (i) Operated by the permittee in such a manner as not to cause air pollution;
  - (ii) Operated and maintained by the permittee in a manner consistent with good operating practices; and
  - (iii) Operated and maintained in accordance with the requirements of 25 Pa. Code, Sections 123.1, 123.2 and 123.31.

**VII. ADDITIONAL REQUIREMENTS.****# 011 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

- (a) Source ID 031 is a Cleaver Brooks Model CBLE-200-500-150ST natural gas-fired boiler with a Rated Heat Input equal to 20.215 MMBtu/hr. Additionally, the boiler is designated by the permittee as Boiler 1 and it was constructed in 2014 at the facility under the terms and conditions of the GP-1 (2700-PM-AQ0201), revised in July 2004.



## SECTION D. Source Level Requirements

(b) Boiler 1 is subject to the Standard of Performance for Small Industrial-Commercial-Institutional Steam Generating Units as codified in 40 CFR Part 60 Subpart Dc. The permittee shall comply with all applicable requirements pertaining to Boiler 1, as specified in 40 CFR sections 60.40c through 60.48c.

**SECTION D. Source Level Requirements**

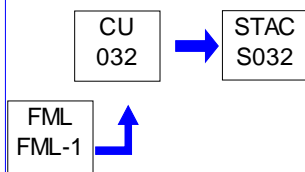
Source ID: 032

Source Name: BOILER #2 (EUID BL-2)

Source Capacity/Throughput: 20.215 MMBTU/HR

19.820 MCF/HR

Natural Gas

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.11]****Combustion units**

(a) A person may not permit the emission into the outdoor atmosphere of particulate matter from a combustion unit in excess of the following:

(1) The rate of 0.4 pound per million Btu of heat input, when the heat input to the combustion unit in millions of Btus per hour is greater than 2.5 but less than 50.

**# 002 [25 Pa. Code §123.22]****Combustion units**

A person may not permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO<sub>2</sub>, from a combustion unit in excess of the rate of 4 pounds per million Btu of heat input over a 1-hour period.

**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the Best Available Technology requirements of 25 Pa. Code sections 127.1 and 127.12, the permittee may not cause, allow or permit NO<sub>x</sub> or CO to be emitted from Boiler 2 (Source ID 032) in excess of the applicable emission limitations:

30 ppm<sub>d</sub>v NO<sub>x</sub> at 3% O<sub>2</sub>; and

300 ppm<sub>d</sub>v CO at 3% O<sub>2</sub>.

**Fuel Restriction(s).****# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall only use natural gas supplied by a public utility to fire Boiler 2 (Source ID 032).

[Compliance with this permit condition will ensure compliance with the above condition #002 for Source ID 032]

**II. TESTING REQUIREMENTS.****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

If, at any time, the Department has cause to believe that air contaminant emissions from Boiler 2 (Source ID 032) are in excess of the limitations specified in, or established pursuant to, any applicable regulation contained in 25 Pa. Code, Subpart C, Article III, the permittee shall conduct tests deemed necessary by the Department to determine the actual emission rate(s).

**SECTION D. Source Level Requirements****III. MONITORING REQUIREMENTS.****# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Authority for this permit condition is also derived from the Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units, as codified in Part 60 Subpart Dc, sections 60.40c through 60.48c, in Title 40 of the CFR]

In accordance with 40 CFR 60.48c(g)(2), the permittee shall operate functioning fuel meter to measure the natural gas fuel usage (SCFM) of Boiler 2 (Source ID 032).

**# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Authority is also derived from 25 Pa. Code, Section 127.444]

(a) The permittee shall, every three years, measure and monitor the concentrations of NO<sub>x</sub> and CO in the Source ID 032 boiler operation's stack ID 032 effluent stream and maintain record of the periodic monitoring's measured concentrations in parts per million, by volume, as well as the effluent stream's oxygen concentration in volume percent, before and after the adjustments are made (measurements may be either on a dry or wet basis, as long as it is the same basis before and after the adjustments are made). The periodic monitoring on Source ID 032 herein (Boiler 2), including the NO<sub>x</sub> and CO and oxygen concentration measurements, may be taken using a portable analyzer calibrated and operated according to the manufacturer's recommendations and should also follow ASTM D-6522 and the other procedures specified below:

(i) The portable analyzer shall undergo factory laboratory calibration and cleaning every three years.

(ii) The portable analyzer shall have on-site calibration checks using certified calibration gases demonstrating the analyzer accuracy requirements specified in ASTM D-6522.

(iii) In order to verify emissions, the permittee shall conduct three, 20-minute test runs recording emissions data at least once each minute.

(iv) Depending on concentrations observed, fresh air purges should be performed according to manufacturer's recommendations.

(v) Re-zeroing of the portable analyzer should be performed according to manufacturer's recommendations or at least before every test run.

(b) Alternative monitoring to verify compliance with the Source ID 032 BAT requirements herein including the supporting basis or justification may be submitted and used by the permittee in lieu of the monitoring required in paragraph (a) above after receipt of written Department approval including the alternative requirements.

**IV. RECORDKEEPING REQUIREMENTS.****# 008 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Authority for this permit condition is also derived from the Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units, as codified in Part 60 Subpart Dc, sections 60.40c through 60.48c, in Title 40 of the CFR]

In accordance with 40 CFR 60.48c(g)(2), the permittee shall keep records of the total natural gas fuel usage of Boiler 2 (Source ID 032) in each calendar month from periodic readings of the fuel meter, or other acceptable methods to determine the monthly fuel consumption of Source ID 032.

**# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain the following records in accordance with section B herein, including accurate and comprehensive information on Source ID 032 as described below:



**SECTION D. Source Level Requirements**

- (a) Fuel certification reports;
- (b) Fuel consumption records on a monthly basis;
- (c) Records of annual tune-ups/inspections;
- (d) Copy of any performance testing and reporting; and
- (e) Records of the work practice standards which shall, at a minimum, include the following:
  - (i) The concentrations of NOX and CO in the effluent stream in parts per million by volume, and oxygen in volume percent, measured at high fire or typical operating load, before and after the tune-up of the small combustion unit;
  - (ii) A description of any corrective actions taken as part of the tune-up;
  - (iii) The date(s) the annual tune-up/inspection was conducted;
  - (iv) The factory calibration certification sheets for the portable analyzer; and
  - (v) The type and amount of fuel used over the 12 months prior to the tune-up.

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.****# 010 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

- (a) The permittee shall conduct an annual tune-up/inspection on the Source ID 032 boiler. At a minimum the tune-up/inspection shall consist of the following:
  - (i) As applicable, inspect the burner, and clean or replace any components of the burner as necessary;
  - (ii) Inspect the flame pattern, as applicable, and adjust the burner as necessary to optimize the flame pattern. The adjustment should be consistent with the manufacturer's specifications, if available;
  - (iii) Inspect the system controlling the air-to-fuel ratio, as applicable, and ensure that it is correctly calibrated and functioning properly; and
  - (iv) Optimize total emissions of CO. This optimization should be consistent with the manufacturer's specifications, if available, and with the NOX requirement to which the unit is subject.
- (b) Boiler 2 (Source ID 032) and its Best Available Technology including low NOx burner and flue gas recirculation (FGR) shall be:
  - (i) Operated by the permittee in such a manner as not to cause air pollution;
  - (ii) Operated and maintained by the permittee in a manner consistent with good operating practices; and
  - (iii) Operated and maintained in accordance with the requirements of 25 Pa. Code, Sections 123.1, 123.2 and 123.31.

**VII. ADDITIONAL REQUIREMENTS.****# 011 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

- (a) Source ID 032 is a Cleaver Brooks Model CBI-200-500-150 natural gas-fired boiler with a Rated Heat Input equal to 20.215 MMBtu/hr. Additionally, the boiler is designated by the permittee as Boiler 2 and it was constructed in 2016 at the facility under the terms and conditions of the GP-1 (2700-PM-AQ0201), revised in July 2004.

**SECTION D. Source Level Requirements**

(b) Boiler 2 is subject to the Standard of Performance for Small Industrial-Commercial-Institutional Steam Generating Units as codified in 40 CFR Part 60 Subpart Dc. The permittee shall comply with all applicable requirements pertaining to Boiler 2, as specified in 40 CFR sections 60.40c through 60.48c.

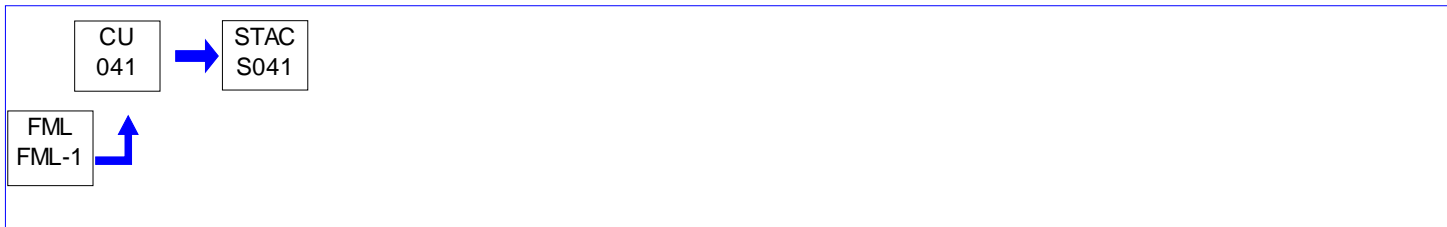
**SECTION D. Source Level Requirements**

Source ID: 041

Source Name: HOT WATER HEATER

Source Capacity/Throughput: 4.500 MMBTU/HR

4.410 MCF/HR Natural Gas

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.11]****Combustion units**

(a) A person may not permit the emission into the outdoor atmosphere of particulate matter from a combustion unit in excess of the following:

(1) The rate of 0.4 pound per million Btu of heat input, when the heat input to the combustion unit in millions of Btus per hour is greater than 2.5 but less than 50.

**# 002 [25 Pa. Code §123.22]****Combustion units**

A person may not permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO<sub>2</sub>, from a combustion unit in excess of the rate of 4 pounds per million Btu of heat input (lb/MMBtu) over a 1-hour period.

**Fuel Restriction(s).****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source ID 041 shall be fired on natural gas, only.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.**

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VII. ADDITIONAL REQUIREMENTS.**

# 004 [25 Pa. Code §127.441]

**Operating permit terms and conditions.**

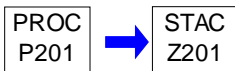
Source ID 041 is a hot water heater with a 4.5 MMBtu/hr heat input rating.

**SECTION D. Source Level Requirements**

Source ID: P201

Source Name: INK JET PRINTING OPERATIONS (EUID INK)

Source Capacity/Throughput: 2.700 Tons/HR VOC

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

No materials (ink and wash products) to operate or maintain the printers associated with Source ID P201 shall be containing hazardous air pollutants, unless prior approval is obtained from the Department.

**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The combined total volatile organic compound emissions for the printers associated with Source ID P201 shall not exceed 2.7 tons in any 12 consecutive month period. Compliance with this restriction is verified by recordkeeping.

**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

None of the ink products for the printers associated with Source ID P201 shall contain volatile organic compounds (VOC) in excess of 7.8 pounds VOC per gallon product.

**# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

None of the wash products for the printers associated with Source ID P201 shall contain volatile organic compounds (VOC) in excess of 10.01 pounds VOC per gallon product.

**Throughput Restriction(s).****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The combined total usage of ink products for the printers associated with Source ID P201 shall not exceed 625 gallons in any 12 consecutive month period.

**# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The combined total usage of wash products for the printers associated with Source ID P201 shall not exceed 52 gallons in any 12 consecutive month period.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****IV. RECORDKEEPING REQUIREMENTS.****# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain monthly records of the combined total usage (gallons) for ink products, as well as the combined total usage (gallons) for wash products, for the printers associated with Source ID P201 on a per calendar month and 12-month rolling sum basis, to verify compliance.

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VII. ADDITIONAL REQUIREMENTS.****# 008 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source ID P201 is comprised of the printing operations within the facility-wide manufacturing operations.

**SECTION D. Source Level Requirements**

Source ID: P301

Source Name: MANUFACTURING IN MAIN BUILDING

Source Capacity/Throughput:

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.**

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VII. ADDITIONAL REQUIREMENTS.****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) Source ID P301 is comprised of the Liquefier - A (EUID 01) and the Liquefier - C (EUID 02) for Yogurt Manufacturing Lines.

(b) Fugitive particulate from both of the liquefiers for yogurt products is controlled by a particulate capture system that vents to a wet scrubber (WS-1) and a particulate capture system that vents to another wet scrubber (WS-2). At no time shall the WS-1 and WS-2 scrubbers shall be vented directly to the outdoor atmosphere without prior Department approval.



**SECTION E. Source Group Restrictions.**





## SECTION F. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.

**SECTION G. Emission Restriction Summary.**

No emission restrictions listed in this section of the permit.

**SECTION H. Miscellaneous.**

## Insignificant Sources

The following air contaminant sources are considered to be insignificant with respect to air pollution control permitting, based on the information provided by the permittee in the initial State Only permit application submittal. However, this determination does not exempt the sources from compliance with any applicable air quality regulations or standard, as specified in 25 Pa. Code Chapters 121-145.

- Electric-heated Package Gluing Operation;
- All Cleaning Out of Place (COP) Operations at the facility. These are to include the use of only certain chemicals that do not contain regulated pollutants (including but not limited to any Volatile Organic Compound and any Hazardous Air Pollutant);
- The modified Wastewater Treatment Plant System (WWTP) operation and all associated existing equipment in service for the facility's manufacturing processes up to and including the dewatering equipment installation in or around 2023; and
- Chemical Storage of product ingredients.



\*\*\*\*\* End of Report \*\*\*\*\*

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